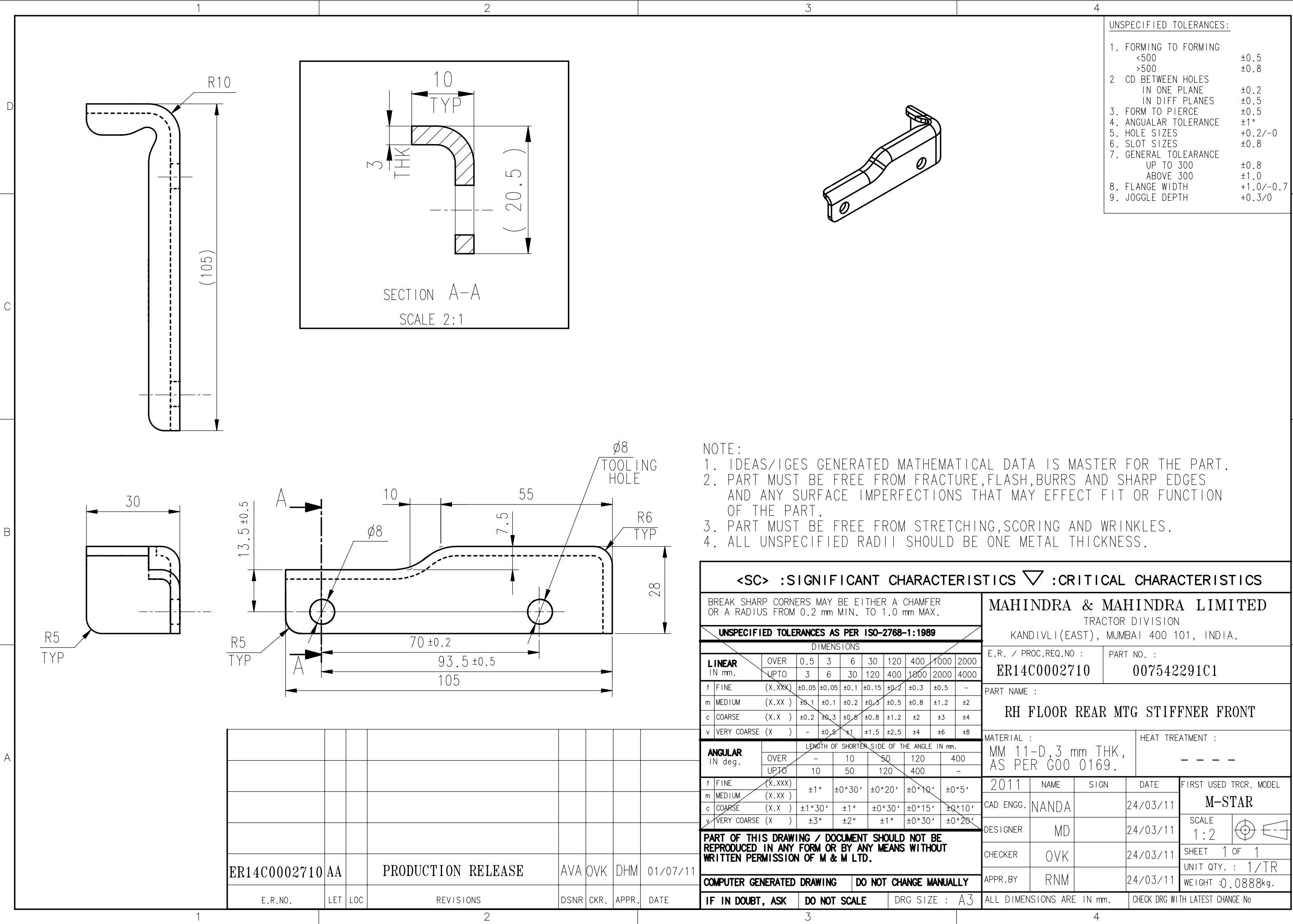




UNSPECIFIED TOLERANCES:

- FORMING TO FORMING
<500 ±0.5
>500 ±0.8
- CD BETWEEN HOLES
IN ONE PLANE ±0.2
IN DIFF PLANES ±0.5
- FORM TO PIERCE ±0.5
- ANGULAR TOLERANCE ±1°
- HOLE SIZES +0.2/-0
- SLOT SIZES ±0.8
- GENERAL TOLERANCE
UP TO 300 ±0.8
ABOVE 300 ±1.0
- FLANGE WIDTH +1.0/-0.7
- JOGGLE DEPTH +0.3/0

NOTE:

- IDEAS/IGES GENERATED MATHEMATICAL DATA IS MASTER FOR THE PART.
- PART MUST BE FREE FROM FRACTURE, FLASH, BURRS AND SHARP EDGES AND ANY SURFACE IMPERFECTIONS THAT MAY EFFECT FIT OR FUNCTION OF THE PART.
- PART MUST BE FREE FROM STRETCHING, SCORING AND WRINKLES.
- ALL UNSPECIFIED RADII SHOULD BE ONE METAL THICKNESS.

<SC> :SIGNIFICANT CHARACTERISTICS ∇ :CRITICAL CHARACTERISTICS

BREAK SHARP CORNERS MAY BE EITHER A CHAMFER OR A RADIUS FROM 0.2 mm MIN. TO 1.0 mm MAX.

MAHINDRA & MAHINDRA LIMITED

TRACTOR DIVISION

KANDIVLI(EAST), MUMBAI 400 101, INDIA.

UNSPECIFIED TOLERANCES AS PER ISO-2768-1:1989

E.R. / PROC.REQ.NO :

ER14C0002710

PART NO. :

007542291C1

PART NAME :

RH FLOOR REAR MTG STIFFNER FRONT

MATERIAL :

MM 11-D, 3 mm THK,
AS PER G00 0169.

HEAT TREATMENT :

- - - -

ANGULAR IN deg.		LENGTH OF SHORTER SIDE OF THE ANGLE IN mm.					
		OVER	10	50	120	400	
f FINE	(X.XXX)	±1°	±0°30'	±0°20'	±0°10'	±0°5'	
m MEDIUM	(X.XX)	±1°30'	±1°	±0°30'	±0°15'	±0°10'	
c COARSE	(X.X)	±3°	±2°	±1°	±0°30'	±0°20'	
v VERY COARSE	(X)						

PART OF THIS DRAWING / DOCUMENT SHOULD NOT BE REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT WRITTEN PERMISSION OF M & M LTD.

COMPUTER GENERATED DRAWING DO NOT CHANGE MANUALLY

IF IN DOUBT, ASK DO NOT SCALE DRG SIZE : A3

2011	NAME	SIGN	DATE	FIRST USED TRCR. MODEL
CAD ENGG.	NANDA		24/03/11	M-STAR
DESIGNER	MD		24/03/11	SCALE 1:2
CHECKER	OVK		24/03/11	SHEET 1 OF 1
APPR.BY	RNM		24/03/11	UNIT QTY. : 1/TR
				WEIGHT : 0.0888kg.

ALL DIMENSIONS ARE IN mm. CHECK DRG WITH LATEST CHANGE No

ER14C0002710	AA		PRODUCTION RELEASE	AVA	OVK	DHM	01/07/1
E.R.NO.	LET	LOC	REVISIONS	DSNR	CKR.	APPR.	DATE